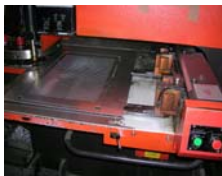


Fabrication Plant



FABRICATION & MANUFACTURING



STS Defence Limited has a wide range of manufacturing facilities at their plant in Fareham, Hampshire. As well as a 'stand-alone' sheet metal fabrication unit the Fareham plant supports and compliments main site activities using various materials.



Much of the work undertaken at Fareham is in support of MoD and Military Spec. contracts therefore is subject to regular change and constant customer assessment. A high standard of work and timely output ensures tight demands are regularly met and successfully achieved. Activities and processes available at Fareham are as follows:

Cutting

Cincinnati 19 Guillotine 8' x 1/4" capacity sheet
Startrite Flat Bed & Band Saw; Trenniager Saw

De-Burring & Surface Finishing

Grindmaster Linishing Machine
Canning Polishing Machine
Canning Belt Linisher
Guyson Beadblaster

Punching

Amada Promecam CNC Machine
Radan Radpunch Software
Strippit Super 30 Punching Machine

Painting & Silk Screening

Mindon Paint Oven; Spray Booth;
Powder Coating Machine; Degreasing Plant
Silk Screen Table & Silk Screen Oven

Forming

Butterly Press (1 x 100 ton - 1 x 75 ton)
Twin Ram Bronx Press

Welding

Miller 350 & 375 Tig Welding Set
Coded Welding to BS EN ISO 15614-1:2004
Sciaky Spot Welder
Cutlass Stud Welding Machine

Bending

Edwards Pearson CNC Press Brake
Radan Radbend Software
Bronx Press Brake 90 ton

Internal Machine Facility

(To support production requirements)
Myford Milling Machine
Harrison Lathe

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